

WACKER

CREATING TOMORROW'S SOLUTIONS



HDK®

HDK® – YOUR VERSATILE ADHESIVES ADDITIVE

Adhesives require good rheology control during manufacture, storage, and processing. The rheological properties of adhesives can be adjusted using suitable HDK® grades. Which HDK® is optimal for your application depends on your formulation and the required rheological properties. Our highly qualified experts will gladly provide further information and personal consultation. Please contact: info@wacker.com

HDK® is a registered trademark of Wacker Chemie AG.

ADHESIVES | OVERVIEW OF HDK® GRADES

HDK® GRADES FOR ADHESIVES AT A GLANCE

HDK® Pyrogenic Silica with Personalized Service

Product Recommendations

Adhesive System	HDK® Recommendation
One-component epoxy	H18, H21
Two-component epoxy	
Epoxy resin	H18, H21, H17
Amine hardener	N20, H20RH
One-component polyurethane	H18, H21
Two-component polyurethane	
Isocyanate component	H21, H18, H17
Polyol component	H21, H18, H13L, N20
Vinyl ester	H21, H18, H17
STP-E	
Filled	H18
Unfilled	H13L, H20, H2000
Unsaturated polyester	N20
PVC plastisols	N20
Solvent-based adhesives	N20, H13L, H18

Note: these figures are intended as a guide and should not be used in preparing specifications. Further information about HDK® grades available upon request.

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