

# LUCKY-SILICONE LC 788

## WACKER Brand

WACKER® LC 788 is a one-part, neutral silicone sealant with outstanding adhesion to most building substrates. specially, it is a product for exclusive use of exterior joint because weather resistance and durability is excellent. WACKER® LC 788 cures at room temperature in the presence of atmospheric moisture to give a permanently flexible silicone rubber.



## Properties

- Non-sag
- 100% silicone oil
- Excellent weather resistance
- Readily gunnable both at low (+5 °C) and high (+40 °C) temperatures
- Good elasticity
- Good adhesion
- Excellent durability
- Non-corrosive to metals
- Suitable for alkaline substrates such as concrete, mortar, fibrous cement

## Technical data

### Properties Uncured

| Property             | Condition | Value                         | Method              |
|----------------------|-----------|-------------------------------|---------------------|
| Density(Chalked)     | 23 °C     | 1.35 - 1.39 g/cm <sup>3</sup> | DIN EN ISO 1183-1 A |
| Density(Non-Chalked) | 23 °C     | 0.99 - 1.03 g/cm <sup>3</sup> | DIN EN ISO 1183-1 A |
| Consistency          | -         | Non-sag                       | ISO 7390            |
| Skin formation time  | -         | max. 15 min                   | internal method     |

These figures are only intended as a guide and should not be used in preparing specifications.

### Properties Cured

| Property            | Condition | Value                       | Method                  |
|---------------------|-----------|-----------------------------|-------------------------|
| Movement capability | -         | ± 25 %                      | -                       |
| Elongation at break | -         | 300 - 500 %                 | ASTM D 412              |
| Hardness Shore A    | -         | 25 - 35                     | ISO 868                 |
| Tensile strength    | -         | 1.0 - 1.5 N/mm <sup>2</sup> | ISO 37 - S2 (2 mm film) |

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All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

## Applications

- Exterior Applications
- Sealants
- Silicone Sealants WACKER Brand

## Application details

### Application Fields

- Aluminum curtain wall joint
- Aluminum panel, Enameled panel joint
- Exterior & interior joint

### Processing

- Preparation - The substrate areas that will be in contact with the sealant must be clean. For application
- Masking - To avoid contamination and damage attach a masking tape on the side of work area.
- Primer - Non-pored substance needs primer treatment at first.
- Sealing & Tooling - Fully fill in cross point or side edge point of the joint without empty space without bubbles.
- Curing - Protect from dust and pollutant to have qualified surface and avoid being damaged on the surface of sealant while curing

### Certification

- WACKER® LC 788 is classified KS F 4910 F-25HM / Eco-Label certificate.(chalked)

### Adhesion

- WACKER® LC 788 exhibits excellent primeless adhesion to most non-porous siliceous material, e.g., glass, tiles, ceramics, concrete, enamel, glazed tiles, and clinker Users must carry out their own tests due to the great variety of substances. The adhesion can be improved in many cases by pretreatment of the substrates with a primer. If adhesion difficulties arise please contact our technical service.

### Restrictions on use

- It is the user's responsibility to test the compatibility of the sealant with the adjoining materials. Incompatible substances like coating materials (paints, varnishes, and glazes) or organic plasticizer containing rubbers (EPDM, butyl and neoprene) can lead to discoloration or other impairments like loss of adhesion of the sealant.
- Materials in direct contact with the applied sealant like cleaning agents and materials in indirect contact like gaseous emissions can damage the sealant in its function or change its appearance. Because of the multitude of these materials, Wacker cannot make a general statement to the compatibility of materials with the sealant. In case of doubt the user shall conduct appropriate preliminary tests.
- WACKER® LC 788 must not be used for insulating glass applications.
- WACKER® LC 788 should not be used in contact with metals such as lead, copper, brass or zinc due to corrosion.
- WACKER® LC 788 may be discolored in contact with some WACKER® LC 1100, e.g. EPDM, APTK and neoprene.
- WACKER® LC 788 should not be used for sealing of aquaria.
- WACKER® LC 788 is not recommended for use on natural stone, such as marble, granite, quartzite, as it can cause staining.
- WACKER® LC 788 is not recommended for structural glazing bonding.
- WACKER® LC 788 is not recommended for sealing of aquaria or for longer-term use under water.
- WACKER® LC 788 is not suitable for food grade applications where the joints are likely to come in contact with food.
- WACKER® LC 788 is not suitable for use as a mirror adhesive.
- The time until complete curing may be extended at lower temperature, lower humidity, increasing film thickness or by low volume of air exchange.

The use of tooling agents should be avoided if possible. Otherwise, water or a diluted solution of a little neutral soap or alcohol in water should be sparingly applied.

## Packaging and storage

### Packaging

- Cartridge: 300ml (25ea/1box), Shelf life is 12 months from production date
- Sausage: 500ml (20ea/1box), Shelf life is 18 months from production date
- Drum: 200Kg(non-chalked), Shelf life is 24 months from production date.
- Drum: 270Kg(chalked), Shelf life is 24 months from production date.

### Storage

The 'Best use before end' date of each batch is shown on the product label. Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

- Should use before the expire day.
- Avoid sun light, dry and cool at 5~30°C is recommended.

## Safety notes

During vulcanization methylethylketoxime is released. These vapors should not be inhaled for long periods or in high concentration.

Hence, good ventilation of the work place is necessary. Should uncured silicone rubber come into contact with eyes or mucous membranes, the affected area must be rinsed thoroughly with water as irritation will otherwise be caused. Cured silicone rubber, however, can be handled without any risk to health.

Keep away from children.

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via Wacker web site <http://www.wacker.com>.

## QR Code LUCKY-SILICONE LC 788



### For technical, quality or product safety questions, please contact:

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