

# WACKER® OS - OXIME SEALANT Light Colors (1)

## WACKER Brand

WACKER® OS TRANS is a one-part, neutral-curing, low modulus silicone sealant with good adhesion for the construction and glazing industry.

WACKER® OS TRANS cures at room temperature under the action of atmospheric moisture to give a permanently flexible silicone rubber.

## Properties

- Non-sag
- Ready gunnability at low (+5°C) and high (+40°C) temperatures
- Flexible at low (-40°C) and high temperatures (+100°C)
- Low shrinkage during vulcanization
- Good tooling characteristics
- Non-corrosive to metals

## Technical data

### Properties Uncured

Property	Condition	Value	Method
Density	-	0.97 g/cm <sup>3</sup>	DIN EN ISO 1183-1 A
Consistency	-	Non-sag	ISO 7390, profile U 20
Extrusion rate - volume flow	-	800 ml/min	internal method
Skin formation time	-	15 min	internal method

These figures are only intended as a guide and should not be used in preparing specifications.

### Properties Cured

Property	Condition	Value	Method
Elongation at break	-	200 %	ISO 8339
Hardness Shore A	-	15	ISO 868
Tensile strength	-	-	ISO 8339

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All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

## Applications

- General Purpose & Sanitary Applications
- Interior Applications
- Sealants
- Silicone Sealants WACKER Brand

## Application details

### Application

- Sealing of joints between glazing and supporting structure (frame, transoms, mullions)
- Sealing of connecting and expansion joints in the building industry

### Restrictions on use

WACKER® OS TRANS may be discolored in contact with some organic elastomers, e.g. EPDM, APTK and neoprene. WACKER® OS TRANS is not recommended for use on natural stone, such as marble, granite, quartzite, as it can cause staining.

WACKER® OS TRANS is not recommended for sealing of aquaria.

### Adhesion

WACKER® OS TRANS exhibits excellent primerless adhesion to many substrates, e.g. glass, tiles, ceramics, enamel, glazed tiles and clinker; metals, e.g. aluminium, steel, zinc or copper; impregnated, varnished or painted wood, and many plastics.

Users must carry out their own tests due to the great variety of substances.

The adhesion can be improved in many cases by pretreatment of the substrates with a primer.

If adhesion difficulties arise, please contact our technical service.

### Processing

The substrate areas that will be in contact with the sealant must be clean, dry and free of all loose material, dust, dirt, rust, oil and other contaminants. Non-porous substrates should be cleaned with a solvent and a clean, lint-free, cotton cloth.

Wipe dry immediately with another such cloth before the solvent evaporates from the surface.

## Packaging and storage

### Storage

WACKER® OS TRANS has a shelf life of at least 12 months when stored in a cool (below 25°C), dry place in moisture-tight original container. The 'Best use before end' date of each batch is shown on the product label.

Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

## Safety notes

During vulcanization methylethylketoxime is released. These vapours should not be inhaled for long periods or in high concentration. Hence, good ventilation of the work place is necessary. Should uncured silicone rubber come into contact with eyes or mucous membranes, the affected area must be rinsed thoroughly with water as irritation will otherwise be caused. Cured silicone rubber, however, can be handled without any risk to health.

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via WACKER web site <http://www.wacker.com>

## QR Code WACKER® OS - OXIME SEALANT Light Colors (1)



**For technical, quality or product safety questions, please contact:**

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