

# POWERSIL<sup>®</sup> 740 DARK GRAY A/B

## Liquid Silicone Rubber (LSR)

POWERSIL<sup>®</sup> 740 DARK GRAY A/B is a paste-like, two-component compound with short curing times. Its vulcanizates are noted for high tracking and erosion resistance, their good mechanical properties especially for high tear strength as well as for their excellent dielectric behavior.

### Properties

- very easy to process
- excellent dielectric properties
- high tear strength and high elongation
- best suitable for outdoor applications (UV & weathering resistance, excellent hydrophobic properties)

### Specific features

- Resistant to tracking and erosion

## Technical data

### Properties Uncured

Property	Condition	Value	Method
Viscosity, dynamic of Component A (10 s <sup>-1</sup> )	-	500000 mPa·s	DIN EN ISO 3219
Viscosity, dynamic of Component B (10 s <sup>-1</sup> )	-	430000 mPa·s	DIN EN ISO 3219
Mix ratio	-	1 : 1	A : B

These figures are only intended as a guide and should not be used in preparing specifications.

### Catalyzed

Property	Condition	Value	Method
Viscosity, dynamic (10 s <sup>-1</sup> )	-	425000 mPa·s	DIN EN ISO 3219

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### Properties Catalyzed A+B

Property	Condition	Value	Method
Kick-off temperature	-	116 °C	-
Pot Life	23 °C	3 d	-

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## Properties Cured

Cure conditions: 5 min / 165 °C and post-cured for 4 h at 200 °C.

Property	Condition	Value	Method
Appearance	-	gray	-
Hardness Shore A	-	40	DIN ISO 48-4
Density	-	1.14 g/cm <sup>3</sup>	DIN EN ISO 1183-1 A
Tensile strength	-	9.8 N/mm <sup>2</sup>	ISO 37 type 1
Elongation at break	-	650 %	ISO 37 type 1
Tear strength	-	35 N/mm	ASTM D 624 B
Volume resistivity	-	10 <sup>16</sup> Ohmcm	IEC 62631-3-1
Permittivity	50 Hz	2.9	IEC 62631-2-1
Dissipation factor	50 Hz	4 x 10 <sup>-3</sup>	IEC 62631-2-1
Dielectric strength (1-mm-sheet)	-	23 kV/mm	IEC 60243-1
Tracking resistance	-	1A 4.5	IEC 60587
Arc resistance	-	300 s	IEC 61621
Flammability	-	FV 0	IEC 60695-11-10
Limiting oxygen index LOI	-	31 %	ASTM D 2863

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All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

## Applications

- Cable Accessories

## Application details

- cable accessories
- insulators
- outdoor and indoor use

## Processing

The A and B components are delivered ready-to-use in 20 l and 200 l drums. They can be pumped by means of standard metering equipment from these drums and mixing in a static mixer straight into the heated mould. The mixing ratio is 1 : 1.

At room temperature, mixtures of A and B components have a pot life of at least three days.

For detailed information, refer to brochures on [www.wacker.com](http://www.wacker.com).

## Packaging and storage

### Storage

The 'Best use before end' date of each batch is shown on the product label.

Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

## Safety notes

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via WACKER web site <http://www.wacker.com>.

## QR Code POWERSIL® 740 DARK GRAY A/B



### For technical, quality or product safety questions, please contact:

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