

# VINNACEL® 410



## Dispersible Polymer Powders

VINNACEL® 410 is a multi-purpose dispersible polymer powder for dry mix mortars, specifically suited for block joint mortar. It is based on a hard copolymer of vinylacetate and ethylene that it has a neutral effect on rheology and provides the basic properties adhesion and workability, giving a high degree of formulation freedom. VINNACEL® 410 is part of our customized range, offering you the best-in-class solution for a wide variety of applications.

## Properties

VINNACEL® 410 is a dispersible polymer powder based on vinylacetate-ethylene.

VINNACEL® 410 is a polymeric binder and is ideal for modifying cementitious drymix mortars, block jointing mortar. It provides good workability and adhesion.

VINNACEL® 410 contains a fine mineral filler as an antiblocking agent.

It is produced without the use of organic solvents, plasticizers and film-forming agents.

VINNACEL® 410 has no effect on rheological properties and is a polymer powder in the medium Tg range.

It is suitable for formulating block jointing mortar that feature good tensile adhesion strength.

## Technical data

### Specification

Property	Condition	Value	Method
Ash content	1000 °C	max. 34 %	specific method
Solids content	-	min. 98 %	DIN EN ISO 3251
Bulk density	-	520 - 670 kg/m <sup>3</sup>	DIN EN ISO 60
Particle size (%)	> 400 µm	max. 4 %	DIN EN ISO 4610

### General Characteristics

Property	Condition	Value	Method
Appearance	-	white to light beige powder	Visual
Minimum film forming temperature	-	4 °C	DIN ISO 2115
Protective colloid / emulsifier system	-	polyvinyl alcohol	-

These figures are only intended as a guide and should not be used in preparing specifications.

All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

## Applications

- Wall and Joint Fillers

### Application details

For the production of ready-mixed dry mortars, such as adhesives and patching compounds, blend VINNACEL® 410 with the other dry ingredients in appropriate equipment. Temperatures should not be allowed to rise excessively during mixing because otherwise the dispersible polymer powder could agglomerate by virtue of its thermoplastic properties. The mortar is prepared for use by adding the recommended amount of water and mixing mechanically or by hand. Since hand mixing generates little shear force, we recommend allowing the fresh mortar to slake for 5 minutes and then stirring it again. This is usually unnecessary where mechanical mixers are employed.

For typical application fields of VINNACEL® 410 refer to the following application table. Please discuss additional applications with your WACKER customer representative.

If VINNACEL® 410 is used in applications other than those mentioned, the choice, processing and use of VINNACEL® 410 is the sole responsibility of the purchaser. All legal and other regulations must be complied with. Slight color variations of the dispersible polymer powder may occur without impairing the product's functionality.

## Packaging and storage

### Packaging

25 kg paper bags

### Storage

During storage, protect the product from contact with moisture. Prolonged storage at temperatures above 30 °C, especially in combination with pressure, humidity or exposure to sunlight, may result in blocking. Carefully seal any open containers and store them under suitable conditions. We recommend storing the product in a warehouse that provides cool and dry conditions. Do not store the product for more than six months, starting from the date at which it was received, unless the Certificate of Analysis contains a different date, which would take precedence. If the product is stored longer than recommended, it may still be used but users are advised to verify the properties required for the intended use.

## Safety notes

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. These are available on request from WACKER sales offices or may be downloaded from the WACKER Web site [www.wacker.com/vinnacel](http://www.wacker.com/vinnacel).

## QR Code VINNACEL® 410



### For technical, quality or product safety questions, please contact:

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