

# ELASTOSIL® COLOR PASTE FL IRON GRAY RAL 7011



## Silicone Rubber Additives

ELASTOSIL® COLOR PASTE FL IRON GRAY RAL 7011 is a ready-to-use masterbatch comprising specific pigments and reactive silicone polymers which are commonly used to produce ELASTOSIL® liquid silicone rubber. This ensures a homogeneous covulcanization of the color paste without significant impairment of the physical properties (e. g. hardness) and without migration as it may be observed for systems based on silicone oil.

## Properties

ELASTOSIL® COLOR PASTE FL IRON GRAY RAL 7011 is pourable and ready-to-use after thorough stirring. A dilution is not required.

The colors have generally a good resistance to sunlight, UV and hot air. The resistance should be checked for individual cases, especially for long term applications. If the dosage recommendations are followed, the mechanical properties of the colored vulcanizates will not be significantly impaired.

## Specific features

- Additive
- Low volatile

## Technical data

### General Characteristics

Density Cure Conditions: 15 min / 100 °C evacuated, without press

Color Cure Conditions: 2 % in LR 3003/50, 5 min / 165 °C in press

Color Measurement Conditions: CIE 1976 D65, 10°, d/8

Property	Condition	Value	Method
Appearance	-	Iron gray, similar to RAL 7011	-
Density	-	1.24 g/cm <sup>3</sup>	DIN EN ISO 1183-1 A
Coloristical properties	L* Value	37	DIN 5033
Coloristical properties	a* Value	-2	DIN 5033
Coloristical properties	b* Value	3	DIN 5033
Viscosity, dynamic 1 s <sup>-1</sup>	-	24000 mPa·s	DIN EN ISO 3219
Viscosity, dynamic 10 s <sup>-1</sup>	-	5000 mPa·s	DIN EN ISO 3219

These figures are only intended as a guide and should not be used in preparing specifications.

All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

## Application details

ELASTOSIL® COLOR PASTE FL IRON GRAY RAL 7011 has been developed particularly for coloring addition-curing ELASTOSIL® LR liquid silicone rubber and ELASTOSIL® RT RTV-2 silicone rubber.

## Processing

Before using ELASTOSIL® COLOR PASTES FL, the paste must be thoroughly stirred. This is also required if there has been a long interruption in production. It may be necessary to repeat this procedure in case of very long production runs. Depending on the color intensity desired, 0.5 to 4.0 % pigment paste should be added, the usual dosage being 2 %. Generally, the dosage should be kept at a minimum. In individual cases, an excess of color paste may slow down the curing characteristics. Customers may produce other colors by mixing pigment pastes. Suggestions for formulations can be provided on request.

## Packaging and storage

### Packaging

This product is available in 20 kg pail.

### Storage

The 'Best use before end' date of each batch is shown on the product label. Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

## Safety notes

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via WACKER web site <http://www.wacker.com>.

## QR Code ELASTOSIL® COLOR PASTE FL IRON GRAY RAL 7011



### For technical, quality or product safety questions, please contact:

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