

ELASTOSIL[®] RT 604 A/B



Room Temperature Curing Silicone Rubber (RTV-2)

ELASTOSIL[®] RT 604 A/B is a pourable, addition-curing two-part silicone rubber that vulcanizes at room temperature.

Properties

- two-part, 9 : 1 mixing ratio
- very low viscosity
- rapid heat cure
- low hardness
- crystal clear

Specific features

- Addition Curing
- Flowable
- Highly transparent
- Two-component

Technical data

Properties Uncured

Property	Condition	A	B	Method
Color	-	transparent	transparent	-
Density	23 °C	0.97 g/cm ³	0.97 g/cm ³	-
Viscosity, dynamic	23 °C	1000 mPa·s	200 mPa·s	ISO 3219

These figures are only intended as a guide and should not be used in preparing specifications.

Properties Catalyzed A+B

Property	Condition	Value	Method
Viscosity, dynamic of mix	-	800 mPa·s	ISO 3219
Platinum catalyst in component	-	A	-
Mix ratio ⁽¹⁾	-	9 : 1	A : B
Pot Life up to 5000 mPa s	23 °C	90 min	-

⁽¹⁾(pbw)

These figures are only intended as a guide and should not be used in preparing specifications.

Properties Cured

Cured for 30 min at 150 °C in a circulating air oven.

Property	Condition	Value	Method
Color	-	colorless, transparent	-
Density	23 °C	0.97 g/cm ³	ISO 2781
Hardness Shore A	-	25	ISO 868
Volume resistivity	-	10 ¹⁵	IEC 60093

These figures are only intended as a guide and should not be used in preparing specifications.

All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

Application details

- general purpose Encapsulant

Processing

Caution:

Only components A and B with the same lot number may be processed together!

Surface preparation:

All surfaces must be clean and free of contaminants that will inhibit the cure of the product. Examples of inhibiting contaminants are sulfur containing materials, plasticizers, urethanes, amine containing materials and organometallic compounds - especially organotin compounds. If a substrate's ability to inhibit cure is unknown, a small scale test should be run to determine compatibility.

Temperature	Curing time, thickness 1 cm
23 °C	24 h
70 °C	30 min
100 °C	8 min
150 °C	5 min

Mixing:

Component A of ELASTOSIL® RT 604 contains the platinum catalyst, component B the crosslinker. Even traces of the platinum catalyst may cause gelling of the component containing the crosslinker. Therefore tools (spatula, stirrers, etc.) used for handling the platinumcontaining component or the catalyzed compound must not come into contact with this component.

The two components should be thoroughly mixed at a 9 : 1 ratio by weight or volume.

To eliminate any air introduced during dispensing or trapped under components or devices a vacuum encapsulation is recommended.

Curing:

Curing time of addition curing silicone rubber is highly dependent on temperature, size and heat sink properties of the component being potted.

The reactivity can be adjusted within wide limits by adding Catalyst EP or Inhibitor PT 88 to suit the processing requirements of the particular application. Catalyst EP increases the reactivity, i. e., pot life and curing time are reduced. Inhibitor PT 88 is a pot life extender and prolongs pot life and curing time. Further information is given in our leaflet "Catalyst EP/ Inhibitor PT88".

We recommend running preliminary tests to optimize conditions for the particular application. Comprehensive processing instructions are given in our leaflet "Wacker RTV-2 Silicone Rubber - Processing".

Packaging and storage

Storage

The 'Best use before end' date of each batch is shown on the product label.

Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

Safety notes

According to the latest findings, the addition-curing silicone rubber ELASTOSIL® RT 604 A/B contains neither toxic or corrosive substances which would require special handling precautions.

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via WACKER web site <http://www.wacker.com>.

QR Code ELASTOSIL® RT 604 A/B



For technical, quality or product safety questions, please contact:

Wacker Chemie AG, Gisela-Stein-Strasse 1, 81671 Munich, Germany
productinformation@wacker.com, www.wacker.com

The data presented in this medium are in accordance with the present state of our knowledge but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this medium should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies' raw materials are also being used. The information provided by us does not absolve the user from the obligation of investigating the possibility of infringement of third parties' rights and, if necessary, clarifying the position. Recommendations for use do not constitute a warranty, either express or implied, of the fitness or suitability of the product for a particular purpose.