# POWERSIL<sup>®</sup> 415 MH

# High Consistency Silicone Rubber (HCR/HTV)

POWERSIL® 415 MH is a high permittivity high consistency silicone rubber used for the production of refractive field control devices for cable accessories.

### **Properties**

- supplied ready-to-use
- suitable for all types of moulding applications

#### **Specific features**

• High dielectric permittivity

# **Technical data**

#### **Properties Cured**

#### Cure conditions: 190°C 10min

Property	Condition	Value	Method
Appearance	-	black	-
Hardness Shore A	-	41	DIN ISO 48-4
Density	-	1.32 g/cm <sup>3</sup>	DIN EN ISO 1183-1 A
Tensile strength	-	3.0 N/mm <sup>2</sup>	ISO 37 type 1
Elongation at break	-	470 %	ISO 37 type 1
Tear strength	-	25 N/mm	ASTM D 624 B
Volume resistivity	-	> 10 <sup>12</sup> Ohmcm	IEC 62631-3-1
Permittivity	50 Hz	15.0	IEC 62631-2-1
Dissipation factor	50 Hz	15x10 <sup>-2</sup>	IEC 62631-2-1

#### These figures are only intended as a guide and should not be used in preparing specifications.

All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

# Applications

Cable Accessories

## **Application details**

The material is especially designed for the production of refractive field control devices for cable accessories.

### Processing

POWERSIL® 415 MH is designed for all kinds of moulding applications. It can be processed like other standard HCR gardes. A profitable processing is easy going for POWERSIL® 415 MH is shipped ready-to-use.

# Packaging and storage

#### Packaging

This product is available in 20 kg and 540 kg cardboard packaging.

Special delivery forms are possible but depend on several technical and commercial aspects. Please contact your local sales manager in such cases.

#### Storage

The 'Best use before end' date of each batch is shown on the product label.

Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

## Safety notes

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via WACKER web site http://www.wacker.com.

### QR Code POWERSIL® 415 MH



#### For technical, quality or product safety questions, please contact:

Wacker Chemie AG, Gisela-Stein-Strasse 1, 81671 Munich, Germany productinformation@wacker.com, www.wacker.com

The data presented in this medium are in accordance with the present state of our knowledge but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this medium should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies' raw materials are also being used. The information provided by us does not absolve the user from the obligation of investigating the possibility of infringement of third parties' rights and, if necessary, clarifying the position. Recommendations for use do not constitute a warranty, either express or implied, of the fitness or suitability of the product for a particular purpose.